SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

- Trade name AvaSpire® AV-651 CF30

1.2 Relevant identified uses of the substance or mixture and uses advised against

Uses of the Substance/Mixture

- Plastics industry

1.3 Details of the supplier of the safety data sheet

Company

Syensqo (Shanghai) International Trading Co., Ltd.
3966, JINDU RD, XINZHUANG INDUSTRIAL ZONE, MINHANG DISTRICT, SHANGHAI, CHINA 201108
Tel: +86 21 2350 1000

E-mail address

For questions about SDS content: manager.sds@syensqo.com
For all other topics use: www.syensqo.com/en/form/documentation

1.4 Emergency telephone number

+61 2 8014 4558 [CareChem 24]

MULTI LINGUAL EMERGENCY NUMBER (24/7)

Europe/Latin America/Africa:+44 1235 239 670 (UK)

Middle East/Africa speaking Arabic: +44 1235 239 671 (UK)

Asia Pacific : +65 3158 1074 (Singapore)

China : 400 120 6011 (toll-free, access from China only)

North America : +1 800 424 9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Work Health and Safety Regulation 2011

- Not classified as a Hazardous chemical under the regulation above.

SUSMP (AU)

- Not scheduled

Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical.

2.2 Label elements

Work Health and Safety Regulation 2011

- Not labelled as a Hazardous chemical under the regulation above.

2.3 Other hazards which do not result in classification

None known.

SECTION 3: Composition/information on ingredients

3.1 Substance

- Not applicable, this product is a mixture.

3.2 Mixture

Information on Components and Impurities

Chemical name	CAS-No.	GHS Classification	Concentration [%]
Polyetheretherketone	29658-26-2	Not classified	>= 40 - <= 50
Proprietary Component(s)	*****	Not classified	>= 20 - <= 30
Carbon fibers (unrespirable - D>3µm)	7440-44-0	Not classified	>= 30 - < 40
Non-hazardous ingredients *			Balance

* (Ingredients present at non-hazardous concentrations, according to criteria of SWAC (Australia), and the Hazardous Substances (Classification) Regulations 2001 (New Zealand), based on available information).

SECTION 4: First aid measures

4.1 Description of first aid measures

In case of inhalation

- Remove to fresh air.
- If symptoms persist, call a physician.

In case of skin contact

- Cool skin rapidly with cold water after contact with hot polymer.
- Do not peel polymer from the skin.
- Obtain medical attention.

In case of eye contact

- Flush eyes with running water for several minutes, while keeping the eyelids wide open.
- If eye irritation persists, consult a specialist.

In case of ingestion

- Never give anything by mouth to an unconscious person.
- If a large amount is swallowed, get medical attention.

4.2 Most important symptoms and effects, both acute and delayed

In case of inhalation

Effects
- Mechanical irritation from the particulates generated by the product.
- Thermal decomposition can lead to release of hazardous gases and vapors

In case of skin contact

Effects
- Mechanical irritation from the particulates generated by the product.

In case of eye contact

Effects
- Mechanical irritation from the particulates generated by the product.

In case of ingestion

Effects

- Low ingestion hazard.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician

- None

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

- powder
- Foam
- Water
- Water spray
- Carbon dioxide (CO2)

Unsuitable extinguishing media

- None known.

5.2 Special hazards arising from the substance or mixture

- Combustible material
- In a fire, the polymer melts, producing droplets which may propagate fire.
- Once started, a fire will tend to self extinguish (see section 9).
- Heating can release hazardous gases.

5.3 Advice for firefighters

Special protective equipment for firefighters

- In the event of fire, wear self-contained breathing apparatus.
- Fire fighters must wear fire resistant personnel protective equipment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel

- Refer to protective measures listed in sections 7 and 8.

Advice for emergency responders

- Sweep up to prevent slipping hazard.
- Avoid dust formation.
- Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

- Should not be released into the environment.
- The product should not be allowed to enter drains, water courses or the soil.

6.3 Methods and materials for containment and cleaning up

- Sweep up and shovel into suitable containers for disposal.
- Avoid dust formation.
- Keep in properly labelled containers.

- Keep in suitable, closed containers for disposal.
- Treat recovered material as described in the section "Disposal considerations".

6.4 Reference to other sections

- Refer to protective measures listed in sections 7 and 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Take measures to prevent the build up of electrostatic charge.
- Ensure all equipment is electrically grounded before beginning transfer operations.
- Use only equipment and materials which are compatible with the product.
- To avoid thermal decomposition, do not overheat.

Hygiene measures

- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions

- Keep container closed.
- Keep away from heat and sources of ignition.
- Keep away from open flames, hot surfaces and sources of ignition.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.
- Refer to protective measures listed in sections 7 and 8.
- Do not smoke.

7.3 Specific end use(s)

- no data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with national occupational exposure limits

Components	Value type	Value	Basis
Carbon fibers (unrespirable - D>3µm)	TWA	3 mg/m3	Australia. Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment
	Form of exposure : Respirable dust		

Components with other occupational exposure limits

Components	Value type	Value	Basis
Particles (insoluble or poorly soluble) not otherwise specified	TWA	10 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
	Form of exposure : Inhalable particulate matter		
Particles (insoluble or poorly soluble) not otherwise specified	TWA	3 mg/m3	USA. ACGIH Threshold Limit Values (TLV)

	Form of exposure : Respirable particulate matter

8.2 Exposure controls

Control measures

Engineering measures
- Provide local ventilation appropriate to the product decomposition risk (see section 10).
- Provide appropriate exhaust ventilation at places where dust is formed.
- Refer to protective measures listed in sections 7 and 8.

Individual protection measures

Respiratory protection
- When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Use only respiratory protection that conforms to international/ national standards.

Hand protection
- When handling hot material, use heat resistant gloves.

Eye protection
- Safety glasses with side-shields
- Dust proof goggles, if dusty.

Skin and body protection
- Long sleeved clothing

Hygiene measures
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

Protective measures
- When using do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	solid
Form	pellets
Colour	black
Odour	odourless
Odour Threshold	No data available
Melting point/freezing point	Melting point/ range: > 340 °C
Initial boiling point and boiling range	Boiling point/boiling range: Not applicable
Flammability (solid, gas)	May form combustible dust concentrations in air, The product is not flammable.
Flammability (liquids)	No data available
Flammability/Explosive limit	No data available

Flash point	Not applicable
Auto-ignition temperature	No data available
Decomposition temperature	> 430 °C Extended period of exposure (ca. 1 hour).
pH	Not applicable
Viscosity	No data available
Solubility	Water solubility: negligible
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure	Not applicable
Density	No data available
Relative density	No data available
Relative vapor density	Not applicable
Particle characteristics	No data available
Evaporation rate (Butylacetate = 1)	No data available

9.2 Other information No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

- No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

- Stable under normal conditions.

10.3 Possibility of hazardous reactions

- No dangerous reaction known under conditions of normal use.

polymerisation

- Hazardous polymerisation does not occur.

10.4 Conditions to avoid

- Heat, flames and sparks.
- To avoid thermal decomposition, do not overheat.
- Avoid dust formation.

- The normal temperature for processing this resin exceeds the decomposition and/or ignition temperature of some other polymeric resins, such as polyacetal, polyvinyl chloride (PVC), polypropylene, etc. If PVC or any other resin with a decomposition temperature below 371°C / 700°F is molded or handled in your equipment, these materials can rapidly decompose and/or react with this resin at the temperatures used to process this resin. Inadvertent contamination of this resin with these materials from the material handling system or other equipment can result in a rapid, possibly violent release of decomposition fumes, when the contaminated material is brought to processing temperature. To avoid, thoroughly clean molding and other processing equipment prior to changeover and prevent cross contamination of material handling systems.

10.5 Incompatible materials

- Polymeric resins

10.6 Hazardous decomposition products

- Carbon monoxide
- Sulphur oxides
- Hydrocarbons
- Hydrogen fluoride
- The release of other hazardous decomposition products is possible.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity	No data available
Acute inhalation toxicity	No data available
Acute dermal toxicity	No data available
Acute toxicity (other routes of administration)	No data available
Skin corrosion/irritation	No data available
Serious eye damage/eye irritation	No data available
Respiratory or skin sensitisation	No data available

Mutagenicity

Genotoxicity in vitro	No data available
Genotoxicity in vivo	No data available
Carcinogenicity	No data available

Toxicity for reproduction and development

Toxicity to reproduction/Fertility	No data available
Developmental Toxicity/Teratogenicity	No data available

STOT

STOT - single exposure	No data available
STOT - repeated exposure	No data available
Experience with human exposure	No data available
Aspiration toxicity	No data available
Further information	Because the components are encapsulated in the resin and may not be bioavailable in the body, they may not exert the above mentioned health effects. Description of possible hazardous to health effects is based on experience and/or toxicological characteristics of several components.

SECTION 12: Ecological information

12.1 Toxicity

Aquatic Compartment

Acute toxicity to fish	By analogy The mixture is considered not hazardous to fish as analytical monitoring data show that components hazardous for the environment are not released in quantities sufficient to exert adverse acute effects on fish. No toxicity at the limit of solubility Unpublished internal reports Expert judgement
Acute toxicity to daphnia and other aquatic invertebrates	By analogy The mixture is considered not hazardous to aquatic invertebrates as analytical monitoring data show that components hazardous for the environment are not released in quantities sufficient to exert adverse acute effects on aquatic invertebrates. No toxicity at the limit of solubility Unpublished internal reports Expert judgement
Toxicity to aquatic plants	By analogy The mixture is considered not hazardous to aquatic plants as analytical monitoring data show that components hazardous for the environment are not released in quantities sufficient to exert adverse acute effects on aquatic plants. No toxicity at the limit of solubility Unpublished internal reports Expert judgement
Toxicity to microorganisms	No data available
Chronic toxicity to fish	No data available
Chronic toxicity to daphnia and other aquatic invertebrates	No data available

12.2 Persistence and degradability

Abiotic degradation	No data available
Physical- and photo-chemical elimination	No data available
Biodegradation	No data available

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water	No data available
Bioconcentration factor (BCF)	No data available

12.4 Mobility in soil

Adsorption potential (Koc)	No data available
Known distribution to environmental compartments	No data available

12.5 Results of PBT and vPvB assessment No data available

12.6 Other adverse effects

Ecotoxicity assessment

Short-term (acute) aquatic hazard	No toxicity at the limit of solubility
Long-term (chronic) aquatic hazard	Not classified due to data which are conclusive although insufficient for classification.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product Disposal

- In accordance with local and national regulations.
- Waste characterizations and compliance with applicable laws and regulations are the responsiblity of the waste generator.
- Must be incinerated in a suitable incineration plant holding a permit delivered by the competent authorities.
- Can be landfilled or incinerated, when in compliance with local regulations.

- Do not dispose of waste product into drains or watercourses.

Advice on cleaning and disposal of packaging

- Empty containers.
- Dispose of as unused product.
- For unused and uncontaminated product, the preferred options include sending to a licensed, permitted: recycler, reclaimer, incinerator or other thermal destruction device or industrial landfill.

SECTION 14: Transport information

Road and Rail transport – ADG (Australia)
not regulated

IMDG
not regulated

IATA
not regulated

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transport regulations for hazardous materials, it would be advisable to check their validity with your sales office.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Poison Schedule (SUSMP Australia)

- Not scheduled
- Please use the original publication to check for specific uses, specific conditions or threshold limits that might apply for this chemical.

Notification status

Inventory Information	Status
United States TSCA Inventory	- Listed as active on the TSCA inventory
Canadian Domestic Substances List (DSL)	- Listed on Inventory
Australian Inventory of Industrial Chemicals (AIIC)	- Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	- Listed on Inventory

Korea. Korean Existing Chemicals Inventory (KECI)	- Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	- One or more components not listed on inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	- Listed on Inventory
EU. European Registration, Evaluation, Authorization and Restriction of Chemical (REACH)	- When purchased from a Syensqo legal entity based in the EEA (""European" "Economic Area""), this product is compliant with the registration" provisions of the REACH Regulation (EC) No. 1907/2006 as all its components are either excluded, exempt, and/or registered. When purchased from a legal entity outside of the EEA, please contact your local representative for additional information.

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

- TWA: Exposure standard - time weighted average
- ca.: approximately
- ADR: European Agreement on International Carriage of Dangerous Goods by Road.
- ADN: European Agreement on the International Carriage of Dangerous Goods by Inland Waterways.
- RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
- IATA: International Air Transport Association.
- ICAO-TI: Technical Instructions for Safe Transport of Dangerous Goods by Air.
- IMDG: International Maritime Dangerous Goods.
- TWA: Time weighted average
- ATE: Estimated value of acute toxicity
- EC: European Community number
- CAS: Chemical Abstracts Service.
- LD50: Substance that causes 50% (half) death in the test animals group (Median Fatal Dose).
- LC50: Substance concentration causing 50% (half) death in the test animals group.
- EC50: Effective Concentration of the substance causing the maximum of 50%.
- PBT: Persistent, Bioaccumulative and Toxic substance.
- vPvB: Very Persistent and Very Bioaccumulative.
- GHS/CLP/SEA: Classification, labeling, packaging regulation
- DNEL: Derived No Effect Level
- PNEC: Predicted No Effect Concentration
- STOT: Specific Target Organ Toxicity

Not all acronyms listed above are referenced in this SDS.

Further information

- Distribute new edition to clients

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in any other manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.